

Work Order ID 147882***147882***

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Friday, June 17, 2016 8:25:17 AM

Item ID: D4953-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cushion

Start Date: 6/13/2016 Start Qty: 12.00

12

Cust Item ID:

Required Date: 6/17/2016 Req'd Qty: 12.00

12

Customer:

Reference:

JUN 17 2016

Approvals:

Process Plan:

ML3

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4953

B

100

0.04

100

HAAS 1

HAAS CNC vertical machine #1

Memo

Mill as per folio FB293

1-Deburr as required.

0.28

DAS
32
9-89

16-07-19

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.02

DAS
32
9-89

16-07-19

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JUL 21 2016

Picklist Print

Friday, June 17, 2016 8:25:21 AM

Page 1

Work Order ID: 147882

147882

Parent Item: D4953-1

D4953-1

Parent Item Name: Cushion

Start Date: 6/13/2016

Required Date: 6/17/2016

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A 13.09.30 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4287-1		Manufactured	No				f	13.7910		4.736842			DAS
D4287-1									**			16-07-19	32
Uhmw U-Channel													989

Location

Loc Qty

Loc Code

ST479a

13.791

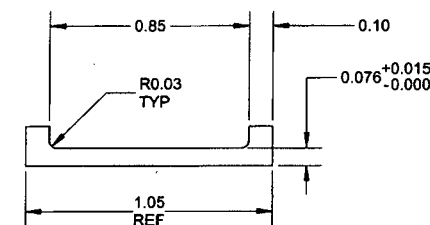
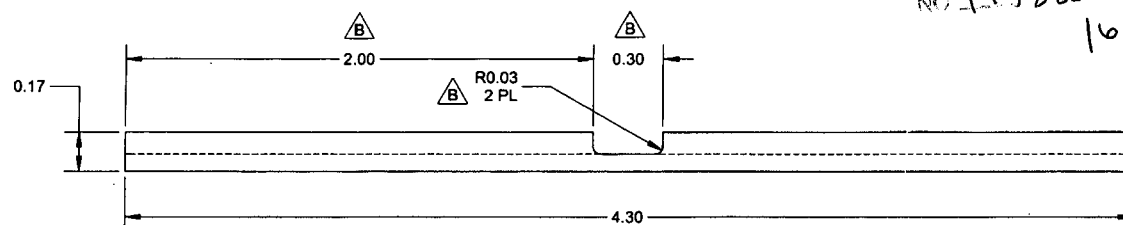
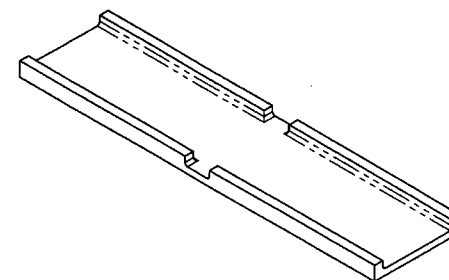
144485

13.791

140823

4.491

STOCK COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 147882 MLG
160617



D4953-1 CUSHION

RELEASED

2015 APR 08
A.P. FCW 15-548

- NOTES:
1) MATERIAL: MAKE FROM D4287-1
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
7) WEIGHT: 0.03 lbs

APPROVED

B	ADD 0.30 NOTCH, 2 PL PER PAR 14-368, ZN C7-1, C6-1	VS	15.03.24
A	NEW ISSUE	VS	13.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	JLM	D4953	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CUSHION	NTS
DATE	15.03.24	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	